# THE BEHAVIOR OF MECHANICAL MODEL WHEEL' S LOADER

Asist. drd. ing. Carmen BORDEA S. l. dr. ing. Nicusor DRAGAN Universitatea "Dunarea de Jos" din Galati

# ABSTRACT

In this work is described a dynamical model for the tire-suspension system of wheel loader. This model is based on the subdivision of the global dynamical system into its physical components: the tire, the wheel, and suspension. The numerical simulation results concerning a truck tire will be presented.

## **1.Introduction**

This paper discusses the development of simplified dynamical model for the tiresuspension system of wheel loader. The dynamic behavior of tires is decisive to satisfy comfort, handling and stability requisites of machine ride.

The mechanical model is composed by the global dynamic parameters (inertia, stiffness and damping) of the system components (tire, wheel and suspension).

**2. The mechanical model of tire** The mechanical model is two-dimensional (2-D) and considers only the global dynamics characteristics of the tire-suspension system, as shown in Figure 1.

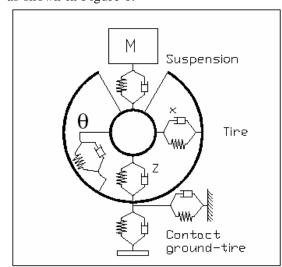


Figure 1. The tire-suspension model

This is a model with 3 degrees of freedom (the angular displacement " $\theta$ ", the horizontal displacement "x" and vertical displacement "z"). The wheel inertia plus half part of the tire inertia compose the external ring, and the other half of tire inertia composes the external ring inertia.

The tire stiffness and damping for the directions x, z and  $\theta$  are globally represented.

The suspension, with 1/4 of vehicle mass, is connected to the internal ring (spring and damper).

Considering action dominated by the vertical behavior of the system, a simplified model from the previous model shown on Figure 2.

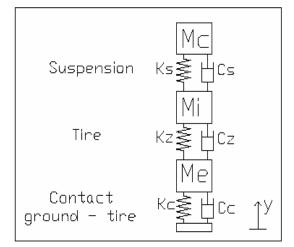


Figure 2. Simplification tire-suspension model

In this model  $M_c$  corresponds to L of loader mass,  $M_i$  is the mass of wheel added to half of the tire mass while  $M_e$  corresponds to half of tire mass.

The stiffness and damping coefficients  $K_s$ ,  $C_s$  belong to suspension,  $K_z$  and  $C_z$  to tire and  $K_z$  and  $C_z$  to the tire-ground contact.

The parameter  $x_r$  represents the excitation of the system modeled through the road profile. The system dynamic equations are:

$$\begin{bmatrix} \mathbf{M} \end{bmatrix} \cdot \left\{ \mathbf{\vec{x}} \right\} + \begin{bmatrix} \mathbf{C} \end{bmatrix} \cdot \left\{ \mathbf{\vec{x}} \right\} + \begin{bmatrix} \mathbf{K} \end{bmatrix} \cdot \left\{ \mathbf{x} \right\} = \left\{ \mathbf{F} \right\}$$
(1) where:

 $\begin{bmatrix} \mathbf{M} \end{bmatrix} = \begin{bmatrix} \mathbf{M}_{c} & 0 & 0 \\ 0 & \mathbf{M}_{i} & 0 \\ 0 & 0 & \mathbf{M}_{c} \end{bmatrix};$  $\begin{bmatrix} \mathbf{C} \end{bmatrix} = \begin{bmatrix} \mathbf{C}_{s} & -\mathbf{C}_{s} & 0 \\ -\mathbf{C}_{s} & \mathbf{C}_{s} + \mathbf{C}_{z} & -\mathbf{C}_{z} \\ 0 & -\mathbf{C}_{z} & \mathbf{C}_{c} + \mathbf{C}_{z} \end{bmatrix};$  $\begin{bmatrix} \mathbf{K} \end{bmatrix} = \begin{bmatrix} \mathbf{K}_{s} & -\mathbf{K}_{s} & 0 \\ -\mathbf{K}_{s} & \mathbf{K}_{s} + \mathbf{K}_{z} & -\mathbf{K}_{z} \\ 0 & -\mathbf{K}_{z} & \mathbf{K}_{c} + \mathbf{K}_{z} \end{bmatrix};$  $\begin{bmatrix} \mathbf{K} \end{bmatrix} = \begin{bmatrix} \mathbf{K}_{s} & -\mathbf{K}_{s} & 0 \\ -\mathbf{K}_{s} & \mathbf{K}_{s} + \mathbf{K}_{z} & -\mathbf{K}_{z} \\ 0 & -\mathbf{K}_{z} & \mathbf{K}_{c} + \mathbf{K}_{z} \end{bmatrix};$  $\begin{bmatrix} \mathbf{K} \end{bmatrix} = \begin{bmatrix} \mathbf{K}_{s} & -\mathbf{K}_{s} & 0 \\ -\mathbf{K}_{s} & \mathbf{K}_{s} + \mathbf{K}_{z} & -\mathbf{K}_{z} \\ 0 & -\mathbf{K}_{z} & \mathbf{K}_{c} + \mathbf{K}_{z} \end{bmatrix};$ 

where

 $x_v$  is the displacement of the mass  $M_c$ ;  $x_w$  is the displacement of the mass  $M_i$ ;  $x_t$  is the displacement of the mass  $M_e$ .

Element	Parameters	Values
Ľ Vehicle	M <sub>c</sub>	2 500 kg
Suspension	Ks	184 400
		N/m
	C <sub>s</sub>	464
		N.s/m
Tire-wheel	M <sub>e</sub>	73 kg
	Mi	33 kg
	K <sub>z</sub>	90 540
	_	N/m
	Cz	414
		N.s/m
Contact	K <sub>c</sub>	220 000
	-	N/m
	C <sub>c</sub>	200
	-	N.s/m
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The numerical data used in this work has been obtained either experimentally or through component catalogs (tabel 1). The values of tire stiffness and damping have been obtained by experimental tests on a truck tire of measure 295/80 R22.5". The same external excitation conditions have been used as input conditions representing the same road profile.

The excitations used are one step on the road, simulated by the impulse function, according to Figure 3. These excitation were modeled trying to simulate the real conditions of use.

The acceleration of the suspended mass  $(M_c)$  has been presented as the dynamical response.

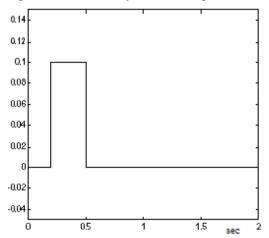


Figure 3. Excitation [m] is a step on the road

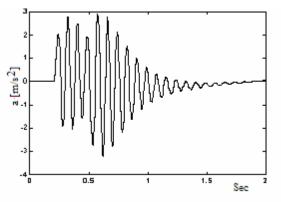


Figure 4. Acceleration of suspended mass for mechanical model of wheel loader

### **3.** Conclusions

With this model it is possible also to accomplish an analysis of the components of the system (tire, suspension, and vehicle mass).

The results from the numerical simulations have shown that the results are compatible with the responses expected for real situations.

### References

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